

**TCORX**  
FITNESS IN MOTION

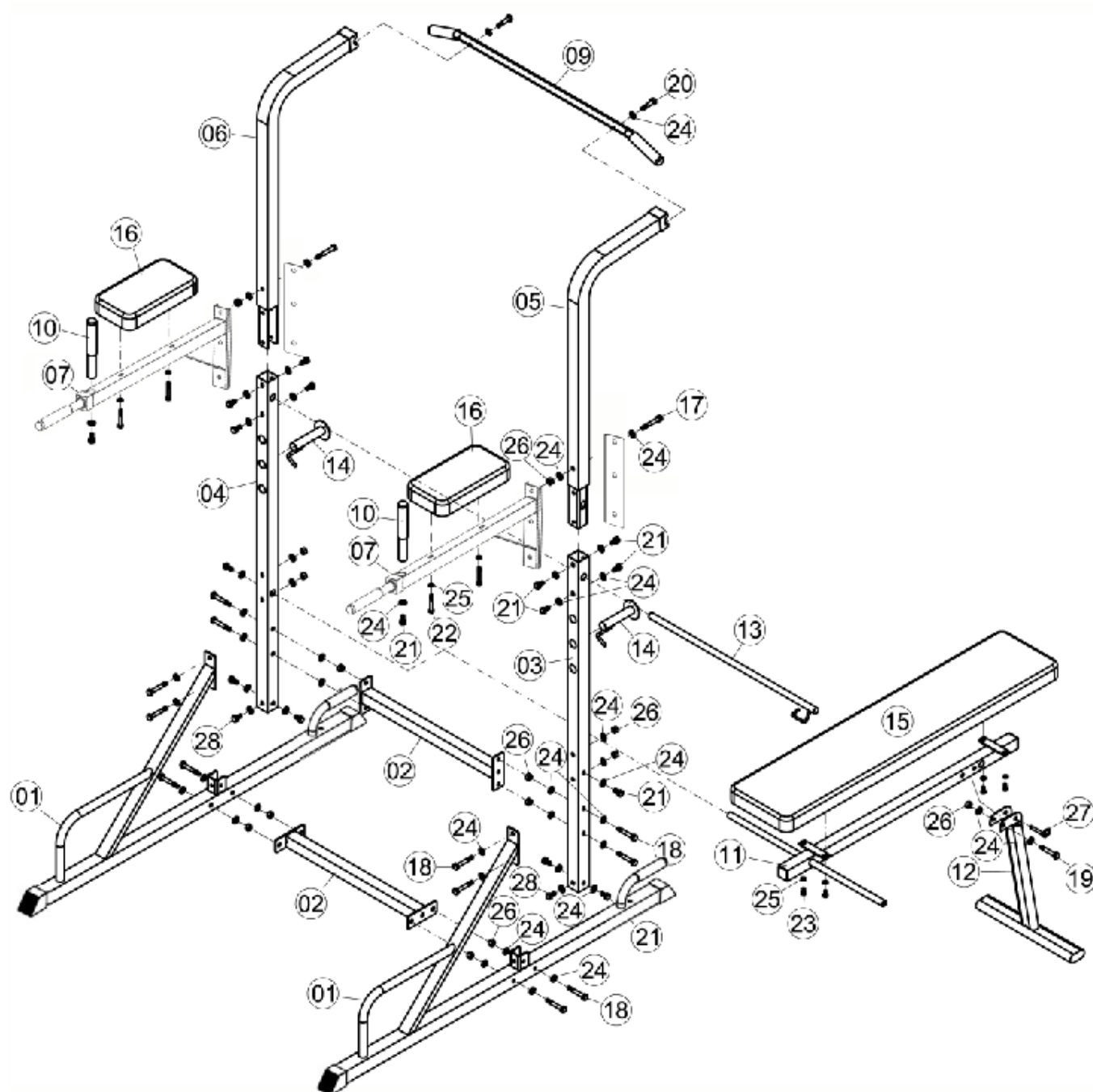
# INSTRUCTION



**WBX75**  
**COMBI**



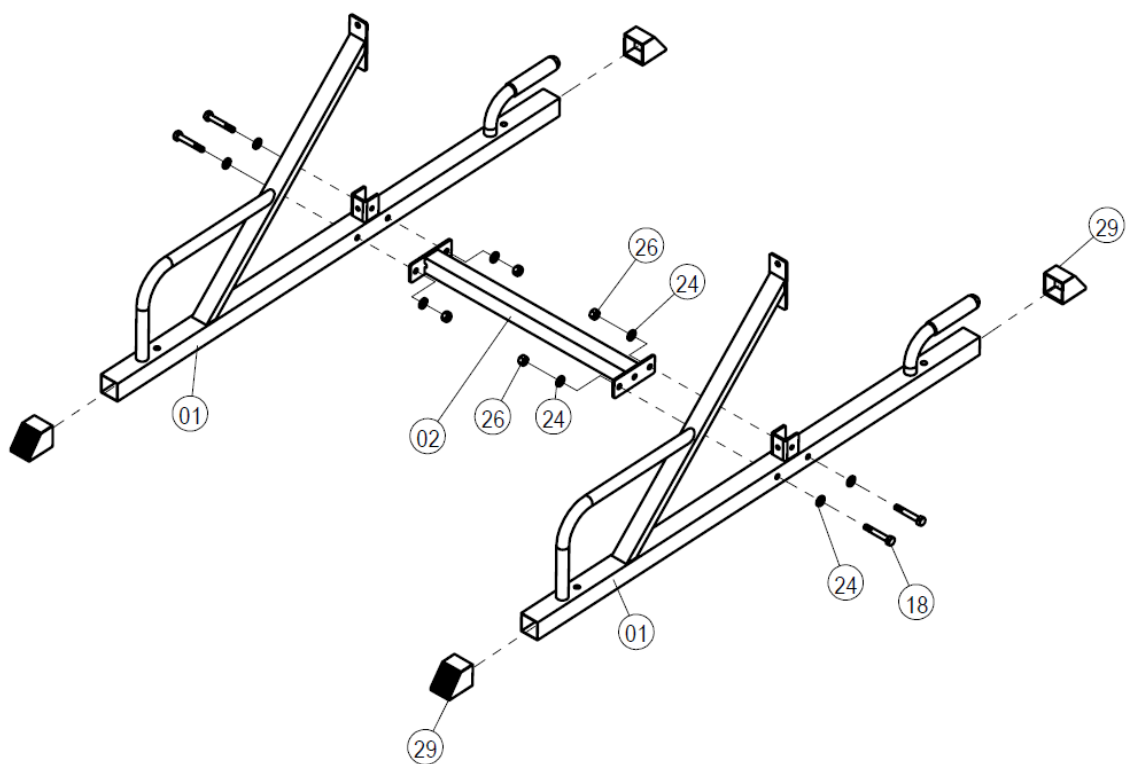
# EXPLODED DRAWING



# PART LIST

| PART NO | DESCRIPTION            | Q'TY |
|---------|------------------------|------|
| 01      | MAIN FOOT TUBE         | 2    |
| 02      | CONNECT TUBE           | 2    |
| 03      | LEFT LOW UPRIGHT TUBE  | 1    |
| 04      | RIGHT LOW UPRIGHT TUBE | 1    |
| 05      | LEFT UP UPRIGHT TUBE   | 1    |
| 06      | RIGHT UP UPRIGHT TUBE  | 1    |
| 07      | ELBOW TUBE             | 1    |
| 08      | Reinforcement plate    | 1    |
| 09      | LAT TUBE               | 1    |
| 10      | HANDLE TUBE            | 2    |
| 11      | BACK CUSHION TUBE      | 1    |
| 12      | SUPPORT TUBE           | 1    |
| 13      | BACK ADJUSTABLE TUBE   | 1    |
| 14      | WEIGHT SUPPORT TUBE    | 2    |
| 15      | BACK CUSHION           | 1    |
| 16      | ELBOW CUSHION          | 2    |
| 17      | HEX BOLT M10*70mm      | 2    |
| 18      | HEX BOLT M10*65mm      | 12   |
| 19      | HEX BOLT M10*60mm      | 1    |
| 20      | HEX BOLT M10*40mm      | 2    |
| 21      | HEX BOLT M10*20mm      | 16   |
| 22      | HEX BOLT M8*55mm       | 4    |
| 23      | HEX BOLT M8*20mm       | 4    |
| 24      | WASHER Φ10             | 50   |
| 25      | WASHER Φ8              | 8    |
| 26      | NYLON LOCK NUT M10     | 15   |
| 27      | PIN                    | 1    |
| 28      | HEX BOLT M10*15mm      | 2    |
| 29      | Square tube shoes      | 4    |

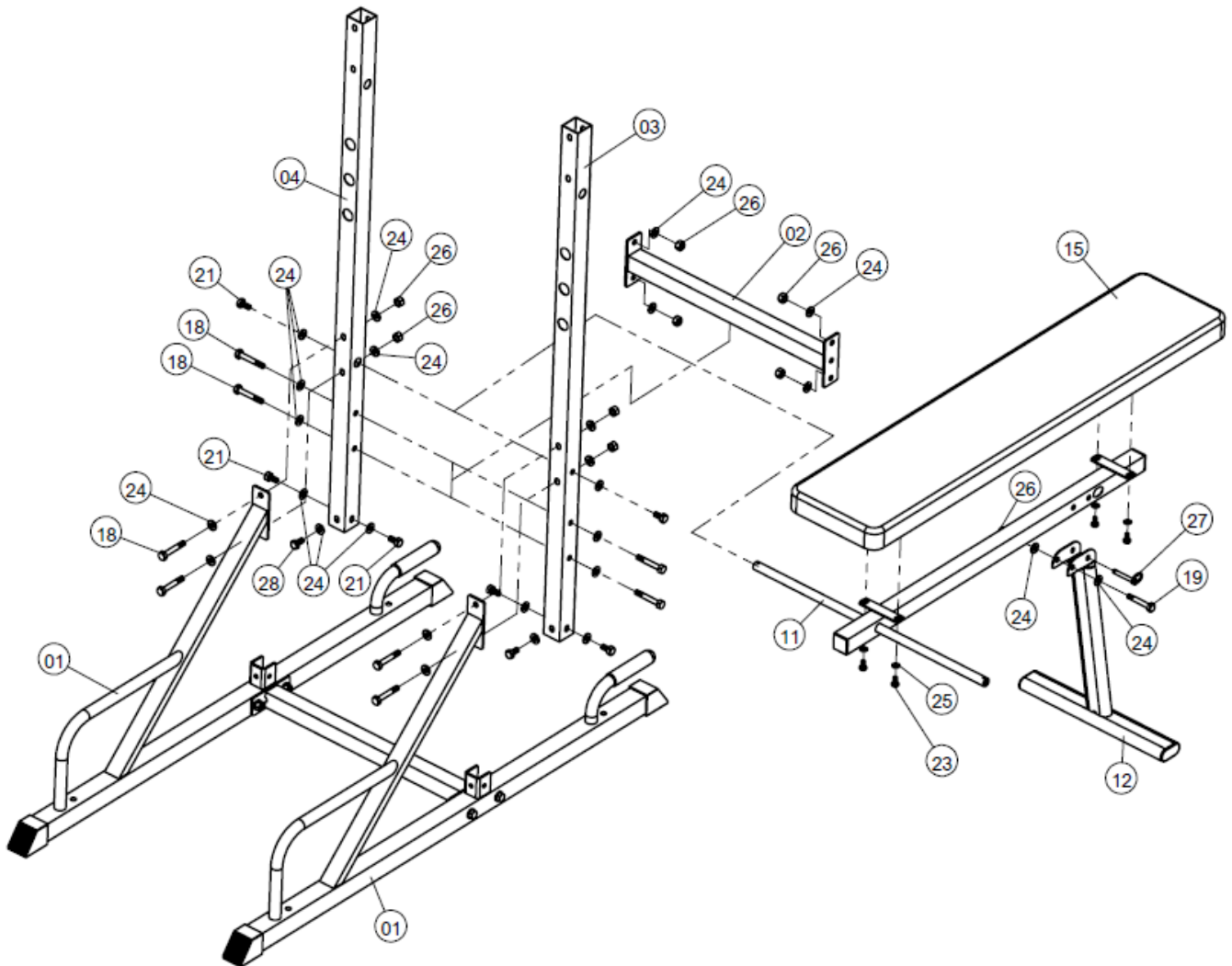
# FIG-1



## STEP1(FIG-1):

1. Attach Square tube shoes (29) to main foot tube (01)
2. Attach connect tube (02) to main foot tube (01) using hex bolt M10\*65 (18), washer  $\phi 10$  (24) and nylon lock nut M10 (26).

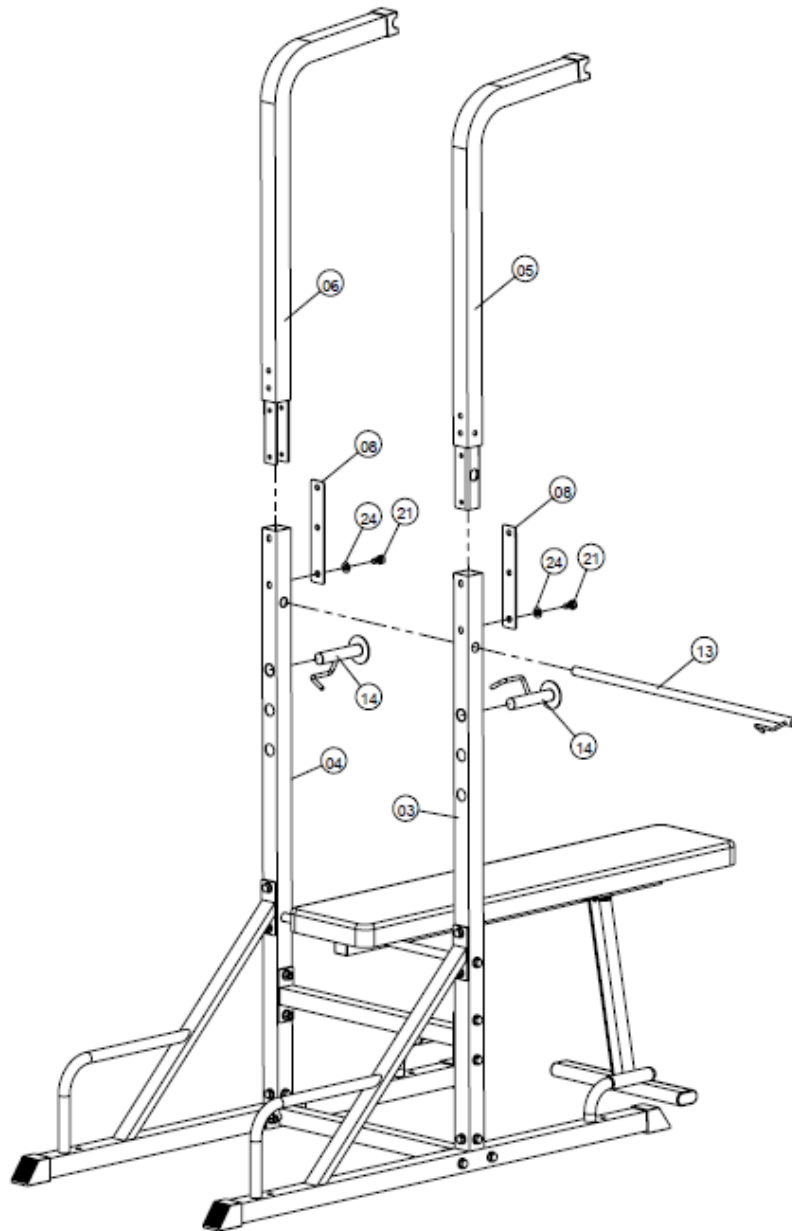
## FIG-2



### TEP2(FIG-2):

1. Attach support tube (12) to back cushion tube (11) using pin (27), hex bolt M10\*60 (19), washer  $\phi 10$  (24) and nylon lock nut M10 (26).
2. Attach back cushion tube (11) to left low upright tube (03) and right low upright tube (04) using hex bolt M10\*20 (21) and washer  $\phi 10$  (24).
3. Attach left low upright tube (03) and right low upright tube (04) to main foot tube (01) using hex bolt M10\*20 (21), hex bolt M10\*15 (28) and washer  $\phi 10$  (24).
4. Attach connect tube (02) to left low upright tube (03) and right low upright tube (04) using hex bolt M10\*65 (18), washer  $\phi 10$  (24) and nylon lock nut M10 (26).
5. Attach back cushion (15) to back cushion tube (11) using hex bolt M8\*20 (23) and washer  $\phi 8$  (25).

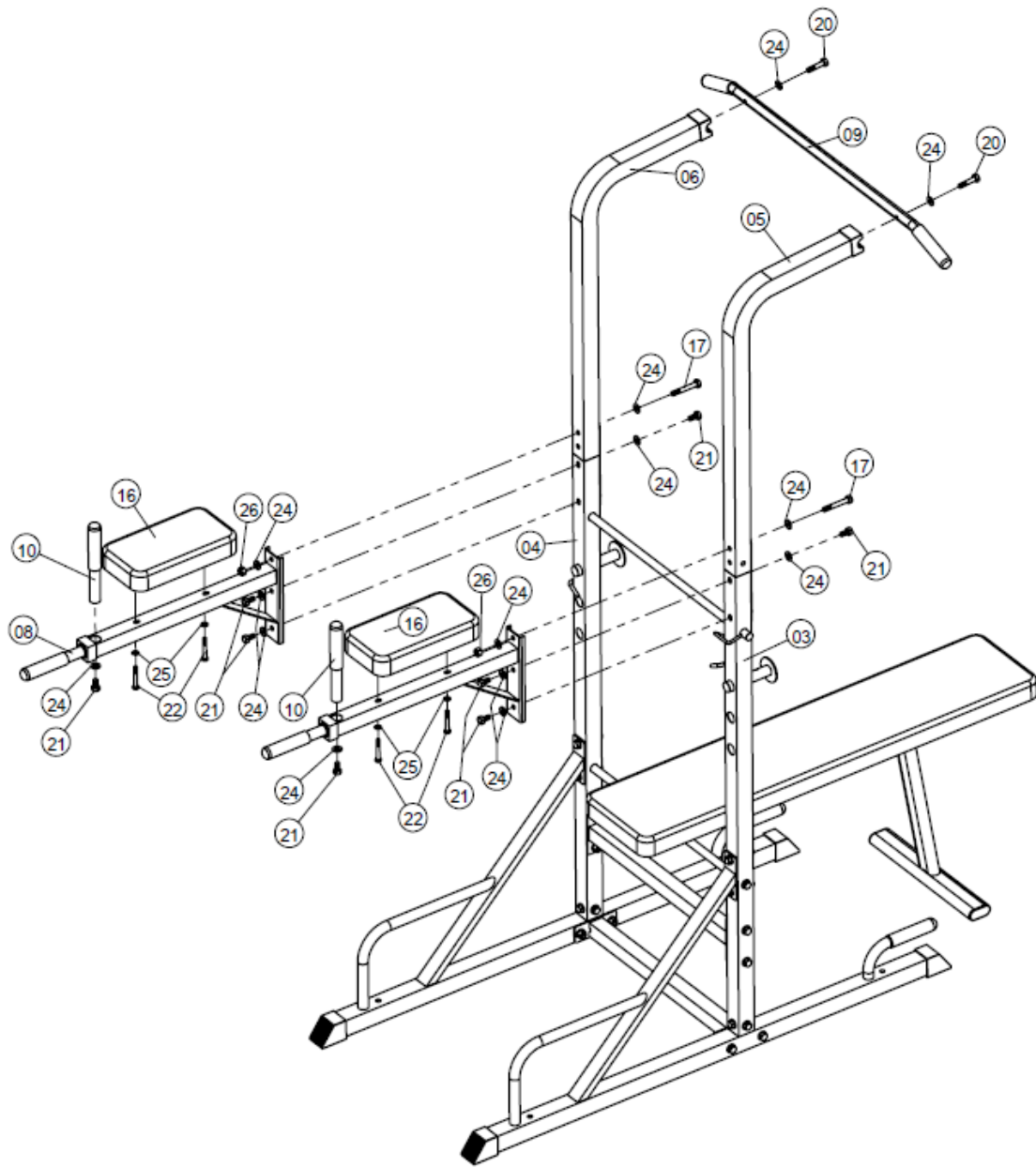
## FIG-3



### STEP3(FIG-3):

1. Attach left up upright tube (05) to left low upright tube (03) using Reinforcement plate(08)and hex bolt M10\*20 (21) and washer  $\phi 10$  (24).
2. Attach right up upright tube (06) to right low upright tube (04) using Reinforcement plate(08) hex bolt M10\*20 (21) and washer  $\phi 10$  (24).
3. Attach back adjustable tube (13) to left low upright tube (03) and right low upright tube (04).
4. Attach weight support tube (14) to left low upright tube (03) and right low upright tube (04).

## FIG-4



### STEP4(FIG-4):

1. Attach lat bar (09) to left up upright tube (05) and right up upright tube (06) using hex bolt M10\*40 (20) and washer  $\phi$ 10 (24).
2. Attach left elbow tube (07) to left low upright tube (03) and left up upright tube (05) using hex bolt M10\*70 (17), hex bolt M10\*20 (21), washer  $\phi$ 10 (24) and nylon lock nut M10 (26).
3. Attach right elbow tube (08) to right low upright tube (04) and right up upright tube (06) using hex bolt M10\*70 (17), hex bolt M10\*20 (21), washer  $\phi$ 10 (24) and nylon lock nut M10 (26).
4. Attach handle tube (10) to left elbow tube (07) and right elbow tube (08) using hex bolt M10\*20 (21) and washer  $\phi$ 10 (24).
5. Attach elbow cushion (16) to left elbow tube (07) and right elbow tube (08) using hex bolt M8\*55 (22) and washer  $\phi$ 8 (25).



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